

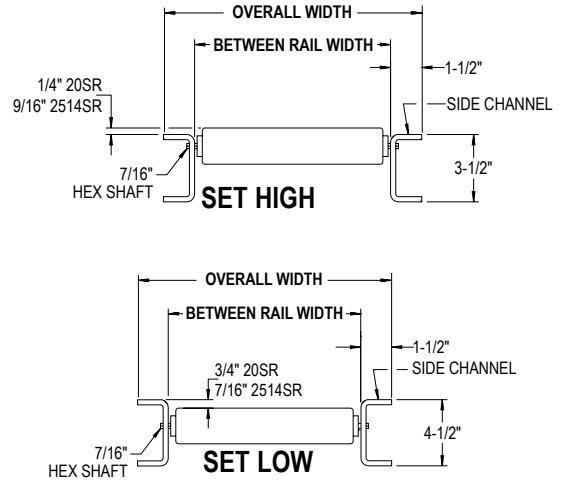
# ROLLER

**Gravity Roller Conveyor**  
 (2 in. Dia. x 12 Ga. Rollers)  
 (2 ½ in. Dia. x 14 Ga. Rollers)

Over All Width	Between Rail Width	Model No. 2 in. Rollers (Unplated)	Roller Centers	Weight (Lbs.)	
				5'	10'
16"	13"	20SR-13-2 ¼	2 ¼"	126	252
		20SR-13-3	3"	105	207
		20SR-13-4 ½	4 ½"	84	164
		20SR-13-6	6"	70	139
18"	15"	20SR-15-2 ¼	2 ¼"	139	278
		20SR-15-3	3"	115	227
		20SR-15-4 ½	4 ½"	85	177
		20SR-15-6	6"	76	150
20"	17"	20SR-17-2 ¼	2 ¼"	151	302
		20SR-17-3	3"	124	245
		20SR-17-4 ½	4 ½"	96	189
		20SR-17-6	6"	80	158
22"	19"	20SR-19-2 ¼	2 ¼"	163	329
		20SR-19-3	3"	133	264
		20SR-19-4 ½	4 ½"	103	202
		20SR-19-6	6"	85	167
24"	21"	20SR-21-2 ¼	2 ¼"	177	355
		20SR-21-3	3"	144	284
		20SR-21-4 ½	4 ½"	109	215
		20SR-21-6	6"	90	176
26"	23"	20SR-23-2 ¼	2 ¼"	188	377
		20SR-23-3	3"	153	302
		20SR-23-4 ½	4 ½"	115	227
		20SR-23-6	6"	95	187
28"	25"	20SR-25-2 ¼	2 ¼"	200	403
		20SR-25-3	3"	162	321
		20SR-25-4 ½	4 ½"	126	240
		20SR-25-6	6"	99	196
30"	27"	20SR-27-2 ¼	2 ¼"	213	430
		20SR-27-3	3"	172	341
		20SR-27-4 ½	4 ½"	128	253
		20SR-27-6	6"	104	205
34"	31"	20SR-31-2 ¼	2 ¼"	237	475
		20SR-31-3	3"	191	376
		20SR-31-4 ½	4 ½"	141	279
		20SR-31-6	6"	113	224
36"	33"	20SR-33-2 ¼	2 ¼"	251	506
		20SR-33-3	3"	201	398
		20SR-33-4 ½	4 ½"	147	291
		20SR-33-6	6"	118	233
40"	37"	20SR-37-2 ¼	2 ¼"	274	555
		20SR-37-3	3"	219	436
		20SR-37-4 ½	4 ½"	160	317
		20SR-37-6	6"	128	253
42"	39"	20SR-39-2 ¼	2 ¼"	287	581
		20SR-39-3	3"	229	455
		20SR-39-4 ½	4 ½"	166	330
		20SR-39-6	6"	133	262

All weights in catalog are conveyor weights only. Accessories, crating, etc., are not included.

Support Centers	LOAD CAPACITY CHART	
	Frame Capacity (Lbs.)	Roller Capacity (Lbs.)
	Maximum Distributed	Maximum Load
5'	620	250
10'	118	



## • STANDARD SPECIFICATIONS

**WIDTHS**—Between Rail Width 13 in., 15 in., 17 in., 19 in., 21 in., 23 in., 25 in., 27 in., 31 in., 33 in., 37 in., & 39 in.

**FRAMES**—3 ½ in. or 4 ½ in. deep x 1 ½ in. flange x 10 ga. powder painted formed steel channel with bolt-in cross members.

**BUTT COUPLINGS**—Bolt-on type for bolting sections together.

**LENGTHS**—5 ft. and 10 ft. straight sections.

**ROLLERS**—“20-SR” 2 in. dia. x 12 ga. unplated steel tubing. Bearings are labyrinth sealed and grease packed.

**AXLES**—7/16 in. hex shaft, spring loaded.

**CAPACITY**—See Load Capacity Chart this page.